

> RLA HE

AIR-WATER CHILLERS AND HEAT PUMPS FOR OUTDOOR INSTALLATION



Available range

Unit type

IR	Chiller
IP	Heat pump (reversible on the refrigerant side)
BR	Chiller Brine
BP	Heat pump Brine (reversible on the refrigerant side)

Version

VB	Base version
VD	Desuperheater version
VR	Total recovery version

Acoustic setting up

AB	Base setting up
AS	Low noise setting up
AX	eXtra low noise setting up

Source temperature level

M	Medium temperature level
A	High temperature level

Unit description

This series of air-water chillers and heat pumps satisfies the cooling and heating requirements of residential plants of medium-large size.

All the units are suitable for outdoor installation and can be applied to fan coil plants, radiant floor plants and high efficiency radiators plants.

The refrigerant circuit, contained in a compartment protected from the air flow to simplify the maintenance operations, is equipped with scroll compressors mounted on damper supports, brazed plate heat exchanger, electronic expansion valve, reverse cycle valve, dehydrator filter, axial fans with safety protection grilles, finned coil made of copper pipes

and aluminium louvered fins with sub-cooling section. The circuit is protected by a safety gas valve, high and low pressure switches and differential pressure switch on the plate heat exchanger. The plate heat exchanger and all the hydraulic pipes are thermally insulated in order to avoid condensate generation and to reduce thermal losses.

All the units can be equipped with variable speed fans control that allows the units to operate with low outdoor temperatures in cooling and high outdoor temperature in heating and permits to reduce noise emissions in such operating conditions.

The low noise acoustic setting up (AS) is obtained, starting from the base setting up (AB), reducing the rotational speed of the fans and mounting sound jackets on the compressors and the technical compartment is clad with soundproofing material of suitable thickness.

The eXtra low noise acoustic setting up (AX) is obtained, starting from the low noise setting up (AS), further reducing the rotational speed of the fans and using finned coil with bigger surface.

All the units are supplied with a management and control electrical panel containing general switch, phase presence and correct sequence controller, microprocessor controller with display and all the other electrical components with IP54 minimum protection degree.

All the units are accurately built and individually tested in the factory. Only electric and hydraulic connections are required for installation.

Options

Storing and pumping module available in the configurations :

- storage tank arranged as buffer on the flow or as primary-secondary buffer
- 1 or 2 pumps
- standard or high head pump

Refrigerant circuit pressures visualization

- high and low pressure gauges
- high and low pressure transducers

High temperature thermostat

Compressor starting

- standard (contactors)
- soft starter

Fans control

- on-off control
- modulating control (condensation / evaporation control)

Compressor power factor correction

Electrical load protection

- fuses
 - thermal magnetic circuit breakers
- #### Coil condensate tray

Accessories

Rubber vibration dampers

Spring vibration dampers

Coil protection grilles

Tank antifreeze electrical heater

Remote control

Modbus serial interface on RS485

Programmer clock

Phase sequence and voltage controller

Water flow switch

Victaulic hydraulic fittings

NET NOMINAL performances - Standard plants - EUROVENT certified data

IR	Base setting up (AB)	160.4	180.4	200.4	230.4	260.4	290.4	330.4	375.4	
A35W7	Cooling capacity	172	191	212	237	267	304	340	387	kW
	Power input	52,7	58,0	65,4	74,1	83,6	95	106	122	kW
	EER	3,26	3,29	3,24	3,20	3,19	3,20	3,21	3,17	W/W
	ESEER	4,57	4,61	4,54	4,48	4,47	4,48	4,49	4,44	W/W
	Water flow rate	8,22	9,13	10,13	11,3	12,8	14,5	16,2	18,5	l/s
	Pressure drops	39	36	38	39	40	36	36	33	kPa
IR	Low noise setting up (AS)	160.4	180.4	200.4	230.4	260.4	290.4	330.4	375.4	
A35W7	Cooling capacity	165	183	204	228	256	292	326	372	kW
	Power input	55,6	61,4	69,4	78,8	88,3	100,7	113	130	kW
	EER	2,97	2,98	2,94	2,89	2,90	2,90	2,89	2,86	W/W
	ESEER	4,57	4,59	4,53	4,46	4,46	4,47	4,45	4,41	W/W
	Water flow rate	7,88	8,74	9,75	10,9	12,2	14,0	15,6	17,8	l/s
	Pressure drops	36	33	35	36	36	33	34	31	kPa
IR	eXtra low noise setting up (AX)	160.4	180.4	200.4	230.4	260.4	290.4	330.4	375.4	
A35W7	Cooling capacity	162	180	199	223	251	286	320	364	kW
	Power input	56,3	62,2	70,4	80,1	89,4	102	114	132	kW
	EER	2,88	2,89	2,83	2,78	2,81	2,80	2,82	2,77	W/W
	ESEER	4,66	4,69	4,58	4,51	4,55	4,53	4,56	4,48	W/W
	Water flow rate	7,74	8,60	9,51	10,7	12,0	13,7	15,3	17,4	l/s
	Pressure drops	34	32	33	35	35	32	32	29	kPa
IP	Base setting up (AB)	160.4	180.4	200.4	230.4	260.4	290.4	330.4	375.4	
A35W7	Cooling capacity	169	187	208	234	266	301	339	385	kW
	Power input	52,7	58,0	65,3	73,3	83,2	94,0	106	121	kW
	EER	3,22	3,23	3,19	3,19	3,20	3,20	3,20	3,18	W/W
	ESEER	4,50	4,52	4,46	4,47	4,48	4,48	4,48	4,45	W/W
	Water flow rate	8,09	8,95	9,94	11,2	12,7	14,4	16,2	18,4	l/s
	Pressure drops	38	35	36	38	39	35	36	33	kPa
A7W45	Heating capacity	176	196	218	242	279	316	351	401	kW
	Power input	52,6	59,9	66,7	74,6	85,9	97	107	124	kW
	COP	3,34	3,28	3,27	3,24	3,25	3,26	3,28	3,23	W/W
	Water flow rate	8,39	9,37	10,4	11,6	13,3	15,1	16,8	19,2	l/s
Pressure drops	41	38	40	41	43	39	39	36	kPa	
IP	Low noise setting up (AS)	160.4	180.4	200.4	230.4	260.4	290.4	330.4	375.4	
A35W7	Cooling capacity	163	180	200	225	255	289	325	370	kW
	Power input	55,6	61,4	69,2	77,9	87,9	99,6	113	129	kW
	EER	2,93	2,93	2,89	2,89	2,90	2,90	2,88	2,87	W/W
	ESEER	4,51	4,51	4,45	4,45	4,47	4,47	4,44	4,42	W/W
	Water flow rate	7,79	8,60	9,56	10,75	12,2	13,8	15,5	17,7	l/s
	Pressure drops	35	32	34	35	36	32	33	30	kPa
A7W45	Heating capacity	169	188	209	232	268	303	337	385	kW
	Power input	49,6	56,5	63,0	70,5	81,0	91,3	101	117	kW
	COP	3,41	3,33	3,32	3,29	3,31	3,32	3,35	3,29	W/W
	Water flow rate	8,07	8,98	9,99	11,1	12,8	14,5	16,1	18,4	l/s
Pressure drops	37	35	37	37	40	36	36	33	kPa	
IP	eXtra low noise setting up (AX)	160.4	180.4	200.4	230.4	260.4	290.4	330.4	375.4	
A35W7	Cooling capacity	159	176	196	220	250	283	319	362	kW
	Power input	56,3	62,2	70,3	79,2	89,0	101	114	131	kW
	EER	2,82	2,83	2,79	2,78	2,81	2,80	2,81	2,77	W/W
	ESEER	4,58	4,58	4,52	4,50	4,55	4,54	4,55	4,49	W/W
	Water flow rate	7,60	8,41	9,36	10,51	11,9	13,5	15,2	17,3	l/s
	Pressure drops	33	31	32	34	34	31	32	29	kPa
A7W45	Heating capacity	167	186	207	230	265	300	333	381	kW
	Power input	48,0	54,8	61,1	68,5	78,4	89	98	113	kW
	COP	3,48	3,39	3,39	3,36	3,38	3,39	3,40	3,39	W/W
	Water flow rate	7,98	8,89	9,89	11,0	12,7	14,3	15,9	18,2	l/s
Pressure drops	37	34	36	37	39	35	35	32	kPa	

Data declared according to **EN 14511**. The values are referred to units without options and accessories.
EER (Energy Efficiency Ratio) = ratio of the total cooling capacity to the effective power input of the unit
COP (Coefficient Of Performance) = ratio of the total heating capacity to the effective power input of the unit

ESEER (European Seasonal Energy Efficiency Ratio)
 = Unit in **A CLASS**.
A35W7 = source : air in 35°C d.b. / plant : water in 12°C out 7°C
A35W18 = source : air in 35°C d.b. / plant : water in 23°C out 18°C
A7W45 = source : air in 7°C d.b. 6°C w.b. / plant : water in 40°C out 45°C
A7W35 = source : air in 7°C d.b. 6°C w.b. / plant : water in 30°C out 35°C

Acoustic performances

Base setting up (AB)	160.4	180.4	200.4	230.4	260.4	290.4	330.4	375.4	
Sound power level ^(E)	91	92	92	92	93	94	94	95	dB(A)
Sound pressure level at 1 meter	72	73	73	73	74	75	74	75	dB(A)
Sound pressure level at 5 meters	64	65	65	65	66	67	67	68	dB(A)
Sound pressure level at 10 meters	59	60	60	60	61	62	62	63	dB(A)
Low noise setting up (AS)	160.4	180.4	200.4	230.4	260.4	290.4	330.4	375.4	
Sound power level ^(E)	85	86	86	86	87	88	88	89	dB(A)
Sound pressure level at 1 meter	66	67	67	67	68	69	68	69	dB(A)
Sound pressure level at 5 meters	58	59	59	59	60	61	61	62	dB(A)
Sound pressure level at 10 meters	53	54	54	54	55	56	56	57	dB(A)
eXtra low noise setting up (AX)	160.4	180.4	200.4	230.4	260.4	290.4	330.4	375.4	
Sound power level ^(E)	82	83	83	83	84	85	85	86	dB(A)
Sound pressure level at 1 meter	63	64	64	64	65	66	65	66	dB(A)
Sound pressure level at 5 meters	55	56	56	56	57	58	58	59	dB(A)
Livello di pressione sonora a 10 metri	50	51	51	51	52	53	53	54	dB(A)

(E): EUROVENT certified data

The acoustic performances are referred to units operating in cooling mode at nominal conditions A35W7.

Unit placed in free field on reflecting surface (directional factor equal to 2).

The sound power level is measured according to ISO 9614 standard.

The sound pressure level is calculated according to ISO 3744 and is referred to a distance of 1/5/10 metres from the external surface of the unit.

Technical data

Unit	160.4	180.4	200.4	230.4	260.4	290.4	330.4	375.4		
Power supply	400 - 3 - 50								V-ph-Hz	
Compressor type	scroll								-	
N° compressors / N° refrigerant circuits	4 / 2								n°	
Plant side heat exchanger type	stainless steel brazed plates								-	
Source side heat exchanger type	finned coil								-	
Fans type	axial								-	
N° fans	4			6			8		n°	
Tank volume	325					710				l
Hydraulic fittings	3" VICTAULIC					4" VICTAULIC				-

Electrical data

Standard unit	160.4	180.4	200.4	230.4	260.4	290.4	330.4	375.4	
FLA - Full load current at maximum tolerated conditions	140	151	177	193	217	243	269	314	A
FLI - Full load power input at maximum tolerated conditions	76	87	107	118	133	148	163	186	kW
MIC - Maximum instantaneous current of the unit	283	340	347	355	379	469	495	510	A
MIC SS - Maximum instantaneous current of the unit with soft starter options	213	250	263	271	295	354	380	404	A
Unit with high head modulating pump	160.4	180.4	200.4	230.4	260.4	290.4	330.4	375.4	
FLA - Full load current at maximum tolerated conditions	149	160	187	203	227	256	282	327	A
FLI - Full load power input at maximum tolerated conditions	81	91	113	124	139	156	171	194	kW
MIC - Maximum instantaneous current of the unit	292	348	357	365	389	482	508	524	A
MIC SS - Maximum instantaneous current of the unit with soft starter options	222	258	273	281	305	368	394	417	A

Operative range

Temperature	Unit type	Cooling		Heating		
		min	max	min	max	
Outdoor air inlet temperature	IR, BR, IP, BP	-10*	52**	-15	40*	(°C)
Water outlet temperature	IR, IP	5	25	30	55	(°C)
Water outlet temperature	BR, BP	-12	5	30	55	(°C)
Water outlet temperature (VD)	IR, BR, IP, BP	30	70	30	70	(°C)
Water outlet temperature (VR)	IR, BR	30	55	-	-	(°C)

* with fans modulating control option (condensation / evaporation control)

** with ATC outdoor high temperature protection function

VD and VR versions

These units allow to recover the heating power, otherwise wasted on air, through an additional heat exchanger.

The **Desuperheater Version (VD)** allow the hot water production at temperatures between 30 and 70°C through the partial heat recovery of the condensation heat.

The **Total Recovery Version (VR)** allows the cold water production and, at the same time, the hot water production at temperatures between 30 and 55°C through the total recovery of the condensation heat.

Desupeheater Version (VD) - NET NOMINAL performances

IR	Base setting up (AB)	160.4	180.4	200.4	230.4	260.4	290.4	330.4	375.4	
A35W7 - W45	Cooling capacity	177	197	218	244	275	312	350	398	kW
	Total power input	53,1	58,5	66,1	74,7	84,5	96	106	123	kW
	EER	3,33	3,36	3,30	3,27	3,25	3,24	3,29	3,22	W/W
	HRE	4,18	4,22	4,17	4,15	4,10	4,11	4,17	4,09	W/W
	Water flow rate	8,55	9,49	10,5	11,8	13,3	15,1	16,9	19,2	l/s
	Water pressure drop	62	63	69	66	71	74	63	68	kPa
	Heating recovery capacity	45,0	50,3	57,6	66,2	72,0	83,4	94,0	107	kW
	Water flow rate recovery	2,15	2,40	2,75	3,16	3,44	3,98	4,49	5,11	l/s
	Water pressure drop recovery	5	6	8	10	12	16	20	26	kPa
IP	Base setting up (AB)	160.4	180.4	200.4	230.4	260.4	290.4	330.4	375.4	
A35W7 - W45	Cooling capacity	174	193	214	241	274	309	349	396	kW
	Total power input	53,0	58,4	65,9	73,8	84,1	95	106	122	kW
	EER	3,29	3,31	3,25	3,26	3,25	3,25	3,28	3,23	W/W
	HRE	4,14	4,17	4,12	4,15	4,11	4,12	4,16	4,10	W/W
	Water flow rate	8,42	9,31	10,34	11,6	13,2	15,0	16,8	19,1	l/s
	Water pressure drop	60	61	67	64	70	73	62	67	kPa
	Heating recovery capacity	45,0	50,3	57,5	65,4	71,6	82,3	94,0	106	kW
	Water flow rate recovery	2,15	2,40	2,75	3,12	3,42	3,93	4,49	5,06	l/s
	Water pressure drop recovery	5	6	8	10	12	16	20	26	kPa

Total Recovery Version (VR) - NET NOMINAL performances

IR	Base setting up (AB)	160.4	180.4	200.4	230.4	260.4	290.4	330.4	375.4	
A35W7 - W45	Cooling capacity	179	198	220	246	277	315	353	402	kW
	Total power input	45,5	50,8	58,4	66,9	73,1	84,8	95	108	kW
	EER	3,93	3,91	3,77	3,68	3,79	3,72	3,72	3,72	W/W
	HRE	8,81	8,77	8,50	8,32	8,54	8,39	8,40	8,38	W/W
	Water flow rate	8,63	9,58	10,6	11,9	13,4	15,3	17,1	19,4	l/s
	Water pressure drop	64	64	70	67	72	76	65	69	kPa
	Heating recovery capacity	222	247	276	310	347	396	444	505	kW
	Water flow rate recovery	10,6	11,8	13,2	14,8	16,6	18,9	21,2	24,1	l/s
	Water pressure drop recovery	49	47	48	47	49	51	51	53	kPa

Data declared according to **EN 14511**. The values are referred to units without options and accessories.

EER (Energy Efficiency Ratio) = ratio of the total cooling capacity to the effective power input of the unit

HRE (Heat Recovery Efficiency) = ratio of the total capacity of the system (heating plus cooling capacity) to the effective power input

A35W7 - W45 = source : air in 35°C d.b. / plant : water in 12°C out 7°C / Recovery : water in 40°C out 45°C

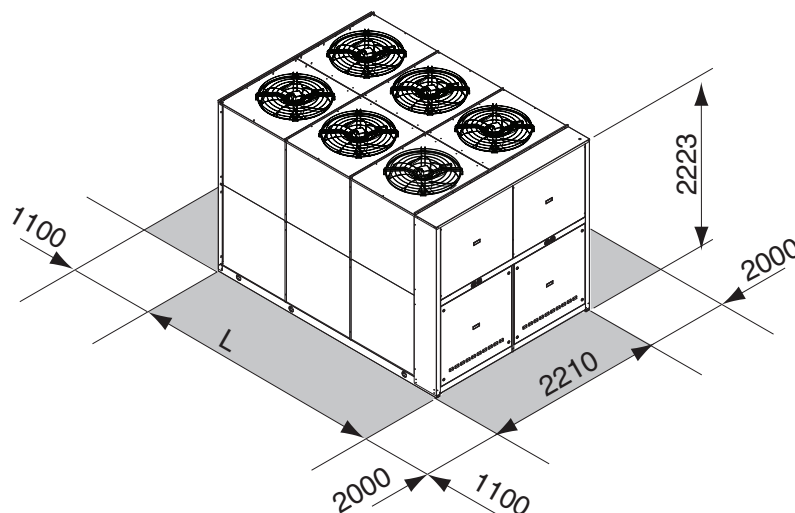
CONTROL SYSTEM

The units are equipped with a controller designed to ensure energy saving and unit efficiency. Available functions :

- ATC outdoor high temperature protection function
- Dynamic defrost
- Sound management
- Climatic control in heating and in cooling mode
- Double set point function
- Demand limit
- Integrative heating
- Remote stand by
- Remote cooling-heating



DIMENSIONS - MINIMUM OPERATING AREA - WEIGHT



	160.4	180.4	200.4	230.4	260.4	290.4	330.4	375.4	
L	3164	3164	3164	3164	3164	4097	4097	4097	mm
Operating maximum weight*	2512	2712	2957	3122	3214	3787	3948	4046	kg

* Weight refers to the unit IP with tank and pumping module 2 pumps.